



De Huufkes 91  
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		Working range				Vacuum plate dimensions		Robot		
		X-axis	Y-axis	Z-axis	Rotation Axis	Length	Width			
<b>Milling Department</b>										
Hermle C32U	1	650	650	500	360°	650	540	BMO sideloader		
Bridgeport VMC 1	1	1000	500	500		550	225			
Bridgeport VMC 2	1	1000	500	350		550	520			
Bridgeport VMC 3	1	1000	500	500		610	575			
Bridgeport VMC 4	1	1000	500	500	360°	600	575			
DMG DMU-40 MonoBlock 5-AX	1	350	400	430	360°-180°					
Mazak VTC-300 II	1	1670	760	660				Kuka Robot		
Hedelius Forte 50	1	550	550	1120				TEQQ Cobot		
					<b>Clamping tables</b>	<b>Vacuum table</b>	<b>Vacuum bar</b>			
					<b>Length</b>	<b>Width</b>	<b>Length</b>	<b>Width</b>	<b>Length</b>	<b>Width</b>
Unisign Univer 4000 4-AX	1	1400	600	500	855	600	580	560	1450	200
Datron M8 Cube	1	1000	700	200			1000	700		
Biesse Rover Plast A FT	1	3000	1500	170			3000	1500		
Biesse W10	1	3000	1500	170			3000	1500		
<b>Turning Department</b>										
		<b>X-axis</b>	<b>Y-axis</b>	<b>Z-axis</b>	<b>Through-hole diameter, 3-jaw</b>	<b>Through-hole diameter, collet</b>	<b>Barfeeder</b>			
DMG Gildemeister CTX Beta 1250 TC	1	200	200	1250	Ø65	Ø65	LNS SA 2534	1200	Ø60	
DMG CLX 450 TC	1	750	200	1100						
DMG MORI CLX 350	1	185	80	540	Ø65					
Pinacho Mustang 200	1	300			Ø65					

**Sheet Metal Department**

<b>Panel saw</b>		<b>X-axis</b>	<b>Y-axis</b>
Altendorf F45 ELMO	1	600	220
<b>Crosscut saw</b>		<b>Diameter</b>	
JET HBS 1018W	1	Ø500	
<b>Thickness planer</b>		<b>X-axis</b>	<b>Y-axis</b>
Kolle DH63	1	600	220
<b>Horizontal milling machine</b>			
Kolle F45	1		
<b>(Hot) bending machines</b>		<b>Width</b>	
MB-700L	1	650	
Jorg 3021	1	1000	
<b>Bending machines (hot)</b>		<b>Width</b>	<b>Length</b>
Reichel & Stein	1	3200	1500
Heraeus (gr. Radius)	1	1350	
<b>Speedcutter</b>		<b>Width</b>	<b>Length</b>
Germach	3	1100	1800
Germach	1	800	800
Mini Routertafel SWISS Speedy	3	270	170
<b>Polishing machine</b>			
Reichel & Co B4/FR	1		

**Welding department**

		<b>3D FDM Printing</b>	<b>Quantity</b>	<b>Width</b>	<b>Length</b>	<b>Height</b>
Flat welding	1	<b>Prodium XXI Pro</b>	1	360	310	300
Wire welding	2					

**Finishing/Assembly department**

Microscoop Bresser Advance ICS	2	20-40x magnification	
Louplamp	2	0-10x magnification	
Mini Routertafel SWISS Speedy	3	270	170
Lion Laser Serie Nr. LFmbi20W-2211-2	1		

**Cleaning department**

Cleanroom ISO Class 7		<b>Width</b>	<b>Length</b>	<b>Height</b>
QSP Ultrasonic cleaning system		400	400	400

**Quality afdeling**

<b>Measure machine</b>		<b>Width</b>	<b>Length</b>	<b>Height</b>
Wenzel mini	1	500	500	500
Wenzel LH 54 3D meetbank	1			
<b>Pre-setting device</b>				
Haimer UNO 20/40 smart	1			